

#### **IRRIGATION | APPLICATIONS**

# Irrigation Connecting Solutions

### **Benefits**

- · Economical
- $\cdot$  Quick and easy to install
- $\cdot$  Slim, lightweight, yet strong

#### SEALING SOLUTIONS



#### 1-Ear Clamps with Mechanical Interlock 155

**155** stainless steel 10.5 – 116.0 mm

Clamp ear: fast and simple installation Dimple: increases clamping force



## StepLess<sup>®</sup> Ear Clamps 167

(Heavy Duty Series 908R)

**167** stainless steel 24.5 – 120.5 mm

Narrow band: concentrates transmission of clamping force, less weight 360° StepLess<sup>®</sup>: uniform compression and uniform surface pressure



## Worm Drive Clamps 177 SAE Type "F"

**177** stainless steel 10.0 – 178.0 mm

Conforms to SAE J1508 Type "F": perforated band, large clamping range



## **Irrigation Service Clamp Kit**

Item no. 18500144

Kit contains various sizes of 1-Ear Clamps with Mechanical Interlock 155 and one hand installation pincer.



### SIZING CHART

1-Ear Clamps with Mechanical Interlock 155 - for PE2306

| Polyethylene<br>pipe size | PSI<br>rating | Oetiker<br>item no.   | Clamp<br>ref. (mm)      |
|---------------------------|---------------|-----------------------|-------------------------|
| 1/2"                      | 80            | 15500011              | 19.8                    |
| 1/2"                      | 100           | 15500012              | 21.0                    |
| 3/4"                      | 80            | 15500015              | 25.6                    |
| 3/4"                      | 100           | 15500016              | 27.1                    |
| 3/4"                      | 125           | 15500019              | 31.6                    |
| 1"                        | 80            | 15500020              | 33.1                    |
| 1"                        | 100           | 15500020              | 33.1                    |
| StepLess® Ear C           | lamps 167 (H  | eavy Duty Series 90   | 8R) - for <b>PE2306</b> |
| Polyethylene<br>pipe size | PSI<br>rating | Oetiker<br>item no.   | Clamp<br>ref. (mm)      |
| 1"                        | 100           | 16700297              | 33.1                    |
| 1"                        | 125           | 16700299              | 34.6                    |
| 1 1/4"                    | 80            | 16700308              | 41.0                    |
| 1 1/4"                    | 100           | 16700309              | 42.5                    |
| 1 1/2"                    | 80            | 16700313              | 48.5                    |
| 1 1/2"                    | 100           | 16700744              | 51.0                    |
| 1-Ear Clamps wit          | th Mechanical | Interlock 155 - for F | PE3408                  |
|                           | DOL           | Ostilisan             | 01                      |

| 1-Ear Clamps wi           | th Mechanical | Interlock 155 - for I | PE3408                  |
|---------------------------|---------------|-----------------------|-------------------------|
| Polyethylene<br>pipe size | PSI<br>rating | Oetiker<br>item no.   | Clamp<br>ref. (mm)      |
| 1/2"                      | 100           | 15500011              | 19.8                    |
| 1/2"                      | 125           | 15500012              | 21.0                    |
| 3/4"                      | 100           | 15500015              | 25.6                    |
| 3/4"                      | 125           | 15500016              | 27.1                    |
| 1"                        | 80            | 15500019              | 31.6                    |
| 1"                        | 100           | 15500020              | 33.1                    |
| 1"                        | 125           | 15500021              | 34.6                    |
| StepLess® Ear C           | lamps 167 (H  | eavy Duty Series 90   | 8R) - for <b>PE3408</b> |
| Polyethylene<br>pipe size | PSI<br>rating | Oetiker<br>item no.   | Clamp<br>ref. (mm)      |
| 1"                        | 125           | 16700297              | 33.1                    |
| a a / a II                | 100           | 1070000               | 44.0                    |

| 1 1/4" | 100 | 16700308 | 41.0 |  |
|--------|-----|----------|------|--|
| 1 1/4" | 125 | 16700309 | 42.5 |  |
| 1 1/2" | 80  | 16700313 | 48.5 |  |
| 1 1/2" | 100 | 16700314 | 50.0 |  |
| 1 1/2" | 70  | 16700744 | 51.0 |  |
|        |     |          |      |  |

Charts represent guidelines only. Please contact Oetiker for proper size selection.



## IRRIGATION | INSTALLATION AND TOOLS

#### Installation

For proper installation of clamps, use Genuine Oetiker Installation tools for best clamp performance.

- 1. Position the clamp on the hose/application
- 2. Align the jaw tips of the Oetiker installation tool with the ear of the clamp
- 3. Squeeze the ear





with Side Jaw

with Standard Jaw

#### HAND INSTALLATION PINCERS (HIP)



### Compound Action\* Standard Jaw Pincer

Oetiker HIP 2000 | 386 Item no. 14100386

· Use where radial access to clamp is not restricted

## ACCESSORIES - CUTTERS



#### Hand Clamp Cutter

Oetiker HCC 2000 I 407 Item no. 14100407

- · Quick and easy ear clamp cutting
- · Safest method of clamp removal
- Requires minimal hand force for 1/2" PEX Clamps



#### Compound Action\* Side Jaw Pincer

Oetiker HIP 2000 | 387 Item no. 14100387

- $\cdot$  Dual purpose side jaw design
- $\cdot$  Can be used in parallel or perpendicular position
- · Install or remove clamps in confined areas

#### \*Key advantages of Compound Action Pincers

- · Exclusive compound action for easier clamp installation and removal
- $\cdot$  Designed and manufactured specifically to install and remove
- 5, 7, and 9 mm wide Genuine Oetiker ear clamps
- $\cdot$  Optimized for professional medium and heavy duty use
- Generate up to 20% higher clamp sealing performance on genuine
  Oetiker clamps than other tools
- $\cdot$  Better single handed use in confined areas
- $\cdot$  Slip resistant grips for control and comfort
- $\cdot$  Patent pending design
- $\cdot$  Made in USA

For almost a century, Oetiker high-tech hose and tubing connections have been used throughout the industry. Currently they are being used on Polyethylene pipe Irrigation applications and ensure a leak-proof, durable hose connection. **USA:** Oetiker, Inc. | 6317 Euclid Street Marlette, Michigan 48453 | T + 1 800 959 0398 info.us.marlette@oetiker.com

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## Multi Hose Cutter

Item no. 14100078 Multi Hose Cutter Item no. 14100079 Replacement Blades

- Provides a straight and even cut on any plastic or rubber hose, up to 1 1/8"
- Metal housing and PVC coated handles with handle lock

Efficent. Reliable. Secure.